

# PENDING CLAIMS

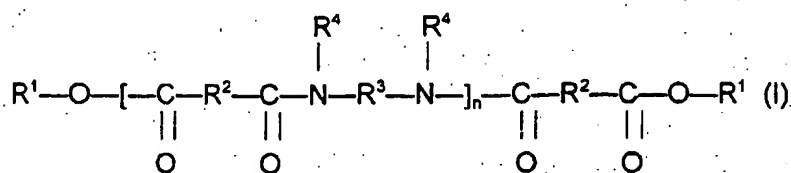
Application No. Not yet assigned (Continuation of Application No. 10/203,018)

Attorney Docket No. 05725.0816-02000

Filed: February 27, 2004

114. A method of making a mascara comprising including in said mascara:

- (i) at least one inert filler;
- (ii) at least one polymer chosen from polymers of following formula (I):



in which n denotes a number of amide units, such that the number of ester groups represents from 10% to 50% of the total number of ester and amide groups; R<sup>1</sup> is, in each case, independently an alkyl or alkenyl group having at least 4 carbon atoms; R<sup>2</sup> independently represents, in each case, a C<sub>4</sub> to C<sub>42</sub> hydrocarbonaceous group, provided that 50% of the R<sup>2</sup> groups represent a C<sub>30</sub> to C<sub>42</sub> hydrocarbonaceous group; R<sup>3</sup> independently represents, in each case, an organic group provided with at least 2 carbon atoms, with hydrogen atoms and optionally with one or more oxygen or nitrogen atoms; and R<sup>4</sup> independently represents, in each case, a hydrogen atom, a C<sub>1</sub> to C<sub>10</sub> alkyl group or a direct bond to R<sup>3</sup> or another R<sup>4</sup>, so that the nitrogen atom to which both R<sup>3</sup> and R<sup>4</sup> are bonded forms part of a heterocyclic structure defined by R<sup>4</sup>-N-R<sup>3</sup>, with at least 50% of the R<sup>4</sup> groups representing a hydrogen atom;

- (iii) water;

- (iv) at least one coloring agent; and
- (ii) at least one preservative.

115. The method of making a mascara according to claim 114, wherein the at least one inert filler is chosen from at least one of kaolin and PTFE.

116. The method of making a mascara according to claim 114, further comprising including silica.

117. The method of making a mascara according to claim 114, further comprising including at least one volatile solvent.

118. The method of making a mascara according to claim 117, wherein said at least one volatile solvent is chosen from isododecane.

119. The method of making a mascara according to claim 114, further comprising including at least one neutralizing agent.

120. The method of making a mascara according to claim 114, further comprising including at least one vinylpyrrolidone polymer.

121. The method of making a mascara according to claim 114, further comprising including a liquid fatty phase structured by said at least one polymer.

122. A method of making a mascara comprising including in said mascara:

- (i) at least one inert filler;
- (ii) at least one polymer chosen from ethylenediamine/stearyl dimer tallate copolymer;
- (iii) water;
- (iv) at least one coloring agent; and
- (v) at least one preservative.

123. The method of making a mascara according to claim 122, wherein the at least one inert filler is chosen from at least one of kaolin and PTFE.

124. The method of making a mascara according to claim 122, further comprising including silica.

125. The method of making a mascara according to claim 122, further comprising including at least one volatile solvent.

126. The method of making a mascara according to claim 125, wherein said at least one volatile solvent is chosen from isododecane.

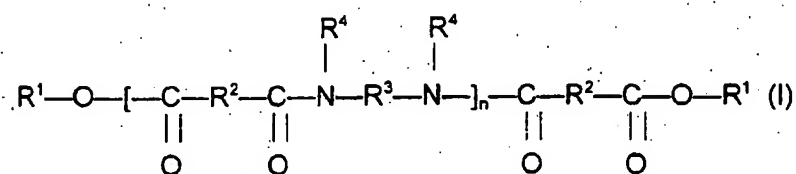
127. The method of making a mascara according to claim 122, further comprising including at least one neutralizing agent.

128. The method of making a mascara according to claim 122, further comprising including at least one vinylpyrrolidone polymer.

129. The method of making a mascara according to claim 122, further comprising including a liquid fatty phase structured by said at least one polymer.

130. A method of making a mascara comprising mixing:

- (i) at least one inert filler;
- (ii) at least one polymer chosen from polymers of following formula (I):



in which n denotes a number of amide units, such that the number of ester groups represents from 10% to 50% of the total number of ester and amide groups; R<sup>1</sup> is, in each case, independently an alkyl or alkenyl group having at least 4 carbon atoms; R<sup>2</sup> independently represents, in each case, a C<sub>4</sub> to C<sub>42</sub> hydrocarbonaceous group, provided that 50% of the R<sup>2</sup> groups represent a C<sub>30</sub> to C<sub>42</sub> hydrocarbonaceous group; R<sup>3</sup> independently represents, in each case, an organic group provided with at least 2 carbon atoms, with hydrogen atoms and optionally with one or more oxygen or nitrogen atoms; and R<sup>4</sup> independently represents, in each case, a hydrogen atom, a C<sub>1</sub> to C<sub>10</sub>

alkyl group or a direct bond to  $R^3$  or another  $R^4$ , so that the nitrogen atom to which both  $R^3$  and  $R^4$  are bonded forms part of a heterocyclic structure defined by  $R^4-N-R^3$ , with at least 50% of the  $R^4$  groups representing a hydrogen atom;

- (iii) water;
- (iv) at least one coloring agent; and
- (iii) at least one preservative.

131. The method of making a mascara according to claim 130, wherein the at least one inert filler is chosen from at least one of kaolin and PTFE.

132. The method of making a mascara according to claim 130, further comprising mixing silica.

133. The method of making a mascara according to claim 130, further comprising mixing at least one volatile solvent.

134. The method of making a mascara according to claim 133, wherein said at least one volatile solvent is chosen from isododecane.

135. The method of making a mascara according to claim 130, further comprising mixing at least one neutralizing agent.

136. The method of making a mascara according to claim 130, further comprising mixing at least one vinylpyrrolidone polymer.

137. The method of making a mascara according to claim 130, further comprising mixing a liquid fatty phase structured by said at least one polymer.

138. A method of making a mascara comprising mixing:

- (i) at least one inert filler;
- (ii) at least one polymer chosen from ethylenediamine/stearyl dimer tallate copolymer;
- (iii) water;
- (iv) at least one coloring agent; and
- (iv) at least one preservative.

139. The method of making a mascara according to claim 138, wherein the at least one inert filler is chosen from at least one of kaolin and PTFE.

140. The method of making a mascara according to claim 138, further comprising mixing silica.

141. The method of making a mascara according to claim 138, further comprising mixing at least one volatile solvent.

142. The method of making a mascara according to claim 141, wherein said at least one volatile solvent is chosen from isododecane.

143 The method of making a mascara according to claim 138, further comprising mixing at least one neutralizing agent.

144. The method of making a mascara according to claim 138, further comprising mixing at least one vinylpyrrolidone polymer.

145. The method of making a mascara according to claim 138, further comprising mixing a liquid fatty phase structured by said at least one polymer.